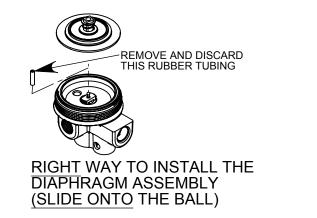
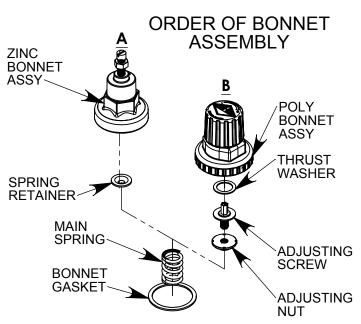
## INSTRUCTION FOR INSTALLING REPLACEMENT SEAT AND DIAPHRAGM ASSEMBLY









- 1. Turn off gas supply at tank. Loosen hose connection at tank to relieve the remaining gas pressure in the system. Then re-tighten the connection;
- 2A. For zinc bonnet Loosen lock nut and back out adjusting screw as far as it will go;
- 2B. For poly bonnet Pull bonnet cap up and turn counter-clockwise as far as it will go;
- 3. Remove bonnet assembly and components shown; remove diaphragm assembly; and remove the old seat capsule assembly and spring from regulator base;
- 4. Install new seat capsule assembly by threading it into the body. Tighten it <u>firmly</u> until a definite bottoming is felt (use 6" parallel pliers or T/R# 440-4PN wrench);
- 5. <u>Remove</u> and <u>discard</u> the piece of rubber tubing which held the capsule parts together;
- 6. <u>Slide</u> the diaphragm assembly <u>onto</u> the ball head of the capsule assembly as shown above; Slot should be oriented horizontally to retain diaphragm assembly while installing bonnet assembly;
- 7. Replace parts into bonnet in the order shown above; A. (Zinc) Bonnet, spring retainer, main spring and bonnet gasket; or B. (Poly) Bonnet, thrust washer, adjusting screw, adjusting nut, main spring and bonnet gasket;
- 8. Guide bonnet assembly over diaphragm and onto regulator base, and tighten until firm resistance is felt;
- 9. Turn on gas supply at tank. A. (Zinc) Turn adjusting screw for required pressure, and tighten lock nut. Check for leaks; or B. (Poly) Turn bonnet cap for required pressure, and lock cap into place by pressing it down. Check for leaks.



INS-7740 REV D 3/10